

Photo Sequencesviii

Job Sheetsix

Prefacexii

CHAPTER 1 Safety and Shop Practices 1

• Introduction 1 • Personal Safety 2 • Lifting and Carrying 5 • Hand Tool Safety 5
• Power Tool Safety 6 • Compressed Air Equipment Safety 8 • Lift Safety 9 • Jack and
Jack Stand Safety 11 • Engine Lift Safety 13 • Cleaning Equipment Safety 14 • Hazardous
Waste 17 • Vehicle Operation 18 • Work Area Safety 19 • Case Study 20 • Terms to
Know 20 • ASE-Style Review Questions 21 • ASE Challenge Questions 22 • Job Sheets 23

CHAPTER 2 Basic Testing, Initial Inspection, and Service Procedures 35

• Introduction 35 • Identifying the Area of Concern 36 • Test-Driving for Engine
Concerns 37 • Writing a Service Repair Order 39 • Case Study 41 • Terms to Know 41
• ASE-Style Review Questions 41 • ASE Challenge Questions 42 • Job Sheets 43

CHAPTER 3 Engine Rebuilding Tools and Skills 51

• Introduction 51 • Units of Measure 52 • Engine Diagnostic Tools 54 • Exhaust Gas
Analyzers 65 • Engine Analyzer 66 • Engine Measuring Tools 67 • Special Hand Tools 81
• Engine and Chassis Dynamometers 84 • Special Reconditioning Tools and Equipment 85
• Working as a Professional Technician 98 • Service Information 106 • Case Study 110
• Terms to Know 110 • ASE-Style Review Questions 112 • Job Sheets 113

CHAPTER 4 Diagnosing and Servicing Engine Operating Systems .. 129

• Introduction 129 • Battery Safety 130 • Battery Testing 130 • Battery Testing Series 132
• Starting System Tests and Service 135 • Lubrication System Testing and Service 142
• Cooling System Testing and Service 154 • Gallery and Casting Plugs 167 • Leak
Diagnosis 169 • Warning Systems Diagnosis 177 • Case Study 179 • Terms to Know 179
• ASE-Style Review Questions 181 • ASE Challenge Questions 182 • Job Sheets 183

CHAPTER 5 Repair and Replacement of Engine Fasteners, Gaskets, and Seals 219

• Introduction 219 • Thread Repair 219 • Gasket Installation 227 • Cylinder Head Gasket
Installation 228 • Oil Pan Gasket Installation 228 • Valve Cover Gasket Replacement 228
• Seal Installation 229 • Using Sealants 229 • Case Study 232 • Terms to Know 232
• ASE-Style Review Questions 233 • ASE Challenge Questions 234 • Job Sheets 235

CHAPTER 6 Intake and Exhaust System Diagnosis and Service 243

• Introduction 243 • Air Cleaner Service 244 • Vacuum System Diagnosis and
Troubleshooting 245 • Vacuum Tests 247 • Intake Manifold Service 249 • Exhaust System
Service 254 • Turbocharger Diagnosis 260 • Supercharger Diagnosis and Service 268
• Case Study 270 • Terms to Know 270 • ASE-Style Review Questions 271 • ASE
Challenge Questions 272 • Job Sheets 273

CHAPTER 7 Diagnosing Engine Performance Concerns 282

- Introduction 285 • Spark Plug Evaluation and Power Balance Testing 286 • Spark Plugs 286 • Power Balance Testing 290 • Engine Smoking 292 • Improper Combustion 298 • Compression Testing 300 • Wet Compression Test 303 • Running Compression Test 304 • Cylinder Leakage Testing 305 • Engine Noise Diagnosis 309 • Case Study 312 • Terms to Know 312 • ASE-Style Review Questions 313 • ASE Challenge Questions 314 • Job Sheets 315

CHAPTER 8 Engine Removal, Engine Swap, and Engine Installation 322

- Introduction 329 • Preparing the Engine for Removal 329 • Removing the Engine 334 • Typical Procedure for FWD Engine Removal 338 • Mounting the Engine on a Stand (Photo Sequence 19) 340 • Installing a Remanufactured Engine 340 • Installing the Engine 348 • Engine Start-Up and Break-In 351 • Case Study 355 • Terms to Know 355 • ASE-Style Review Questions 356 • ASE Challenge Questions 357 • Job Sheets 359

CHAPTER 9 Cylinder Head Disassembly, Inspection, and Service ... 367

- Introduction 367 • Disassembling the Cylinder Head 373 • Valve Inspection 378 • Cylinder Head Inspection 382 • Machine Shop Services 389 • Straightening Aluminum Cylinder Heads 389 • Valve Guide Repair 390 • Replacing Valve Seats 393 • Refinishing Valves and Valve Seats 395 • Case Study 402 • Terms to Know 402 • ASE-Style Review Questions 405 • ASE Challenge Questions 406 • Job Sheets 407

CHAPTER 10 Valvetrain Service 427

- Introduction 427 • Inspecting and Servicing the Valvetrain 427 • Inspecting and Servicing Valvetrain Components, OHV Engine 434 • Replacing Rocker Arm Studs 436 • Cylinder Head Reassembly 443 • Valve Adjustment 449 • Adjusting Mechanical Followers with Shims 452 • Adjusting Valve Clearance Using Adjustable Rocker Arms 454 • On-Car Service 456 • Valve Spring Replacement 461 • Case Study 462 • Terms to Know 462 • ASE-Style Review Questions 463 • ASE Challenge Questions 464 • Job Sheets 465

CHAPTER 11 Timing Mechanism Service 483

- Introduction 483 • Symptoms of a Worn Timing Mechanism 484 • Symptoms of a Jumped or Broken Timing Mechanism 484 • Timing Chain Inspection 486 • Timing Belt Inspection 487 • Timing Gear Inspection 488 • Sprocket Inspection 488 • Tensioner Inspection 489 • Timing Chain Guide Inspection 489 • Reuse Versus Replacement Decisions 490 • Timing Mechanism Replacement 490 • Timing Chain Replacement on OHC Engines 491 • Timing Belt Replacement 494 • Timing Chain or Gear Replacement on Camshaft-in-the-Block Engines 498 • Timing Chain Replacement on Engines with OHC and Balance Shafts 499 • Timing Chain Replacement on Engines with VVT Systems 501 • Case Study 503 • Terms to Know 503 • ASE-Style Review Questions 504 • ASE Challenge Questions 505 • Job Sheets 507

CHAPTER 12 Inspecting, Disassembling, and Servicing the Cylinder Block Assembly 517

- Introduction 517 • Engine Preparation 518 • Cylinder Head Removal 518 • Timing Mechanism Disassembly 520 • Engine Block Disassembly 523 • Inspecting the Cylinder Block 528 • Inspecting the Crankshaft 534 • Inspecting the Harmonic Balancer and Flywheel 537 • Servicing the Cylinder Block Assembly 537 • Camshaft and Balance Shaft Bearing Service 545 • Reconditioning Crankshafts 548 • Installing Oil Gallery Plugs and Core Plugs 551 • Case Study 552 • Terms to Know 552 • ASE-Style Review Questions 552 • ASE Challenge Questions 554 • Job Sheets 555

CHAPTER 13 Short Block Component Service and Engine Assembly	569
• Introduction 569 • Inspecting Crankshaft Bearings 569 • Inspecting the Pistons and Connecting Rods 573 • Piston Assembly Service 585 • Engine Block Preparation 593 • Installing the Main Bearings and Crankshaft 596 • Installing the Pistons and Connecting Rods 604 • Completing the Block Assembly 606 • Valve Timing and Installing Valvetrain Components 609 • Checking and Adjusting Valve Clearance 611 • Completing the Engine Assembly 611 • Case Study 617 • Terms to Know 617 • ASE-Style Review Questions 618 • ASE Challenge Questions 619 • Job Sheets 621	
CHAPTER 14 Alternative Fuel and Advanced Technology Vehicle Service	639
• Introduction 639 • Servicing Propane-Fueled Engines 639 • Servicing CNG Vehicles 640 • Servicing Hybrid Electric Vehicles 642 • Servicing the Toyota Prius 644 • Servicing the Honda Civic Hybrid 646 • HEV Warranties 647 • Case Study 647 • Terms to Know 647 • ASE-Style Review Questions 647 • ASE Challenge Questions 648 • Job Sheets 649	
Appendix A ASE Practice Exam	657
Appendix B Special Tools Suppliers	663
Appendix C Manufacturers' Service Information Centers	664
Appendix D Metric Conversion Charts	665
Appendix E Engine Specifications Chart	666
Glossary	670
Index	678