

Contents

About the Authors, xi

Acknowledgments, xiii

CHAPTER 1 ■ Introduction	1
CHAPTER 2 ■ Silicon Radiation Sensors	5
2.1 INTRODUCTION	5
2.2 INTERACTION OF RADIATION WITH SILICON	7
2.2.1 Charged Particles	7
2.2.2 Photons	10
2.2.2.1 <i>Photon Energy Close to the Energy Gap</i>	10
2.2.2.2 <i>Photon Energy Much Higher Than the Energy Gap</i>	11
2.2.3 Neutrons	13
2.3 SEMICONDUCTOR PHYSICS	13
2.3.1 Silicon as a Detector Material	13
2.3.2 The p-n Junction in Reverse Bias	14
2.4 POSITION-SENSITIVE SENSORS	19
2.4.1 Pad (Diode)	19
2.4.2 Strip Sensors	20
2.4.3 Pixel Sensors	21
2.4.4 Drift Detector	22
2.5 SIGNAL FORMATION	23
2.5.1 Charge Motion	23
2.5.2 Induced Signals	24
2.6 READOUT ELECTRONICS AND NOISE	30
2.6.1 Energy Resolution	30
2.6.2 Electronic Noise	32

CHAPTER 3 ■ Radiation Effects in Silicon Sensors	37
3.1 INTRODUCTION	37
3.2 RADIATION DAMAGE IN SILICON	37
3.2.1 Surface Damage	38
3.2.2 Bulk Damage	40
3.3 CAN RADIATION DAMAGE BE CONTROLLED?	52
3.3.1 Surface Damage	52
3.3.2 Bulk Damage	53
CHAPTER 4 ■ 3D Sensors	61
4.1 BASIC CONCEPT	61
4.2 DEVICE SIMULATIONS	65
4.3 EXPERIMENTAL RESULTS	68
4.4 ALTERNATIVE 3D DESIGNS	70
4.4.1 Single-Type-Column 3D Detectors	70
4.4.2 Double-Sided Double-Type-Column 3D Detectors	74
4.4.3 Trenched Electrodes	79
4.4.4 The Pixelated Vertical Drift Detector	80
4.4.5 Dual Readout in 3D Sensors	81
4.5 ACTIVE AND SLIM EDGES IN 3D SENSORS	81
CHAPTER 5 ■ Fabrication Technologies	93
5.1 GENERAL ASPECTS OF SILICON DETECTOR PROCESSING	93
5.1.1 Materials	94
5.1.2 Technological Aspects	96
5.1.2.1 Passivation Oxide Deposition	96
5.1.2.2 Silicon Nitride and Polysilicon Deposition	97
5.1.2.3 Junction Fabrication	98
5.1.2.4 Etching and Metallization	99
5.1.2.5 Gettering	100
5.2 DEEP ETCHING TECHNIQUES	102
5.2.1 Deep Reactive Ion Etching	102
5.2.2 Other Etching Techniques	103
5.3 FULL 3D DETECTORS WITH ACTIVE EDGE	103

5.4	ALTERNATIVE APPROACHES	107
5.5	RECENT DEVELOPMENTS	111
CHAPTER 6 ■ Radiation Hardness in 3D Sensors		119
6.1	INTRODUCTION	119
6.2	SOME HISTORY: INITIAL IRRADIATION TESTS	122
6.3	DEVICES WITH A DIFFERENT ELECTRODE CONFIGURATION	126
6.4	RADIATION HARDNESS OF 3D-STC (OR SEMI-3D) DETECTORS (FBK, VTT)	129
6.5	RADIATION HARDNESS OF 3D-DDTC DETECTORS (FBK, CNM)	131
CHAPTER 7 ■ The Industrialization Phase		145
7.1	INTRODUCTION	145
7.2	DESIGN SPECIFICATIONS AND COMMON WAFER LAYOUT	146
7.3	SENSOR ELECTRICAL SPECIFICATIONS	149
7.4	PROTOTYPE FABRICATION AND IBL SENSOR PRODUCTION STRATEGY	150
7.5	EXPERIMENTAL RESULTS	151
7.6	LESSONS LEARNED	156
CHAPTER 8 ■ Planar Active-Edge Sensors		159
8.1	INTRODUCTION	159
8.2	DIFFERENT APPROACHES TO EDGELESS SENSORS	160
8.2.1	Early Attempts	160
8.2.2	The Scribe-Cleave-Passivate Technique	160
8.3	ACTIVE-EDGE TECHNOLOGIES	161
8.4	RESULTS	164
8.5	ALTERNATIVE SOLUTIONS FOR SLIM EDGES	171
CHAPTER 9 ■ Applications		177
9.1	HIGH-ENERGY PHYSICS	177
9.2	3D SPEED PROPERTIES	180
9.3	MEDICAL IMAGING	183
9.4	PROTEIN CRYSTALLOGRAPHY AND MICRODOSIMETRY	186
9.5	NEUTRON DETECTORS	187

9.6	VERTICALLY INTEGRATED SYSTEMS WITH MICROCHANNEL COOLING	189
9.7	MULTIBAND SPECTROSCOPY	192
9.8	3D SENSORS WITH OTHER SUBSTRATES	192
APPENDIX: SILICON DETECTORS: A PARTIAL HISTORY, 199		
INDEX, 219		