

Contents

Preface	v
Acknowledgements	vii
1. Introduction	1
1.1 What is an Adiabatic Shear Band?	1
1.2 The Importance of Adiabatic Shear Bands	7
1.3 Where Adiabatic Shear Bands Occur	12
1.4 Historical Aspects of Shear Bands	13
1.5 Adiabatic Shear Bands and Fracture Maps	17
1.6 Scope of the Book	25
2. Characteristic Aspects of Adiabatic Shear Bands	29
2.1 General Features	29
2.2 Deformed Bands	33
2.3 Transformed Bands	35
2.4 Variables Relevant to Adiabatic Shear Banding	44
2.5 Adiabatic Shear Bands in Non-Metals	51
3. Fracture and Damage Related to Adiabatic Shear Bands	65
3.1 Adiabatic Shear Band Induced Fracture	65
3.2 Microscopic Damage in Adiabatic Shear Bands	70
3.3 Metallurgical Implications	82
3.4 Effects of Stress State	87
Further Reading	90

4. Testing Methods	91
4.1 General Requirements and Remarks	92
4.2 Dynamic Torsion Tests	96
4.3 Dynamic Compression Tests	109
4.4 Contained Cylinder Tests	114
4.5 Transient Measurements	117
Further Reading	123
5. Constitutive Equations	125
5.1 Effect of Strain Rate on Stress-Strain Behaviour	126
5.2 Strain-Rate History Effects	133
5.3 Effect of Temperature on Stress-Strain Behaviour	136
5.4 Constitutive Equations for Non-Metals	149
6. Occurrence of Adiabatic Shear Bands	151
6.1 Empirical Criteria	151
6.2 One-Dimensional Equations and Linear Instability Analysis	163
6.3 Localization Analysis	171
6.4 Experimental Verification	178
7. Formation and Evolution of Shear Bands	191
7.1 Post-Instability Phenomena	193
7.2 Scaling and Approximations	200
7.3 Wave Trapping and Viscous Dissipation	205
7.4 The Intermediate Stage and the Formation of Adiabatic Shear Bands	210
7.5 Late Stage Behaviour and Post-Mortem Morphology	219
7.6 Adiabatic Shear Bands in Multidimensional Stress States	229

8. Numerical Studies of Adiabatic Shear Bands	239
8.1 Objects, Problems and Techniques Involved in Numerical Simulations	240
8.2 One-Dimensional Simulation of Adiabatic Shear Banding	245
8.3 Simulation with Adaptive Finite Element Methods	267
8.4 Adiabatic Shear Bands in the Plane Strain Stress State	271
Further Reading	281
9. Selected Topics in Impact Dynamics	283
9.1 Planar Impact	284
9.2 Fragmentation	293
9.3 Penetration	301
9.4 Erosion	314
9.5 Ignition of Explosives	320
9.6 Explosive Welding	329
Further Reading	333
10. Selected Topics in Metalworking	335
10.1 Classification of Processes	336
10.2 Upsetting	339
10.3 Metal-cutting	349
10.4 Blanking	358
Further Reading	361
Appendix A. Quick Reference	363
Appendix B. Specific Heat and Thermal Conductivity	367
Appendix C. Thermal Softening and Related Temperature Dependence	382
Appendix D. Materials Showing Adiabatic Shear Bands	409

Appendix E. Specification of Selected Materials Showing Adiabatic Shear Bands	417
Appendix F. Conversion Factors	436
References	439
Index	453