## Contents

		dgment	xi	
1	Introduction Ana Catarina Jorge Evangelista, Vivian W.Y. Tam and Mahfooz Soomro			
	1.1 1.2 1.3	Construction and demolition waste — overview Sustainability and the benefits of LCA — recycled concrete Outline of the book References	1 3 5 8	
2	Production of cement and its environmental impact Mahfooz Soomro, Vivian W.Y. Tam and Ana Catarina Jorge Evangelista			
	2.1 2.2 2.3 2.4 2.5 2.6 2.7 2.8 2.9	Introduction Cement manufacture Cement chemical composition Clinker phase composition Properties of clinker phases Cement hydration products Types of cements and blended cements Environmental impact of cement production Summary References	11 16 17 20 24 26 35 43	
3		Industrial and agro-waste materials for use in recycled concrete  Mahfooz Soomro, Vivian W.Y. Tam and Ana Catarina Jorge Evangelista		
	3.1 3.2 3.3 3.4 3.5 3.6	Flyash Waste glass as Pozzolan Silica fume Rice husk ash Sugarcane bagasse ash (SCBA) Palm oil fuel ash (POFA)	47 59 67 73 77 84	
	3.7	Life cycle assessment (LCA) of recycled concrete containing by-products and plant materials Summary References	90 96 97	

4	Recy	cled aggregates and their properties	119		
		ando L. Gayarre, Carlos López-Colina, Lara Carral,			
	Miguel A. Serrano, Jesús M. Suárez and Rebeca Martínez				
	4.1	Introduction	119		
	4.2	Aggregates from CDW	120		
	4.3	Composition of RMA and RCA	122		
	4.4	Relationship between physical properties	133		
	4.5	Blast furnace slag (BFS)	134		
	4.6	Electric arc furnace slag (EAF-slag)	136		
	4.7	Coal fly ash	137		
	4.8	Scrap tires	140		
	4.9	Municipal solid waste (MSW) combustor ash	143		
	4.10	Inert/incinerated sewage sludge	144		
	4.11	Urban plastic waste	146		
	4.12	Waste glass	149		
	4.13	Foundry sand	151		
	4.14	Summary	152		
		References	154		
5	Quality improvement of recycled aggregate  Mahfooz Soomro, Vivian W.Y. Tam, Mitsuhiro Shigeishi,  Ni Nyoman Kencanawati, Takao Namihira and Katarzyna Kalinowska				
	5.1	Introduction	161		
	5.2	Quality improvement of recycled aggregate using			
		thermal-mechanical-chemical process	167		
	5.3	Alternative uses of removed residual mortar	177		
	5.4	Recycling of concrete rubble using thermo-mechanical treatment	181		
	5.5	Summary	188		
		References	189		
6	Recycled concrete for structural applications				
	João Pacheco, Jorge de Brito, Carlos Chastre and Luís Evangelista				
	6.1	Coarse recycled aggregates for concrete	195		
	6.2	Coarse recycled aggregate produced from concrete waste	197		
	6.3	Mechanical behavior of recycled aggregate concrete	198		
	6.4	Overview of the structural behavior of recycled aggregate concrete	203		
	6.5	Model uncertainty of recycled aggregate concrete design	204		
	6.6	Concluding remarks	221		
		Acronyms and Symbols	223		
		References	223		

vii

7	Recycled concrete for nonstructural applications Wei Chen and Ruoyu Jin		
	7.1	Introduction	233
	7.2	Use of recycled concrete in nonstructural applications	234
	7.3	Practices and issues of adopting recycled aggregates in new	201
		applications	246
	7.4	Types of nonstructural members	248
	7.5	Case studies	255
	7.6	Summary	258
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	References	259
8	Durability of recycled concrete		265
	Nari	man J. Khalil	
	8.1	Introduction	265
	8.2	Permeability	266
	8.3	Chemical attacks on concrete	268
	8.4	Freeze and thaw cycles	271
	8.5	Resistance to carbonation	273
	8.6	Resistance to corrosion	274
	8.7	Alkali-silica reaction	275
	8.8	Gas penetration	276
	8.9	Future advances	277
		References	278
9	Alternative binders—high volume bauxite red mud alkali activated		
		ents and concretes	283
	Pave	el V. Krivenko, Oleksandr Kovalchuk and Victoria Zozulynets	
	9.1	Introduction	283
	9.2	Role of red mud in the microstructure formation of hardened cement paste	287
	9.3	Compositions and properties of red mud containing alkali	207
		activated materials	292
	9.4	Conclusions	304
		References	304
10	Life	evele assessment for structural and non-structural concrete	309
10	Life cycle assessment for structural and non-structural concrete Karoline Figueiredo and Assed Haddad		
	10.1		309
	10.2		311
	10.3		317
	10.4		318
	10.5		319
	10.6	Interpretation	322

	10.7	5 Transfer daring a concrete ECA plactice	323
	10.8		323
	10.9	- state computation	324
	10.10		325
	10.11	,	327
	10.12	and the diminishing	327
	10.13	on monneral impacts and their management	329
		Acknowledgment	330
		References	331
11	Asset management of recycled concrete applications Sheyla Serra, Carlos Soares and Luiz Sarti Junior		337
	11.1	Introduction	337
	11.2	Asset Management Systems and Standards	338
	11.3	Decision-support tools for asset management	342
	11.4	Contextual factors for the asset management system	344
	11.5	Questions for designing a recycled concrete asset	
		management system	356
	11.6	Conclusions	359
		Acknowledgments	359
		References	360
Ind			
Index			365