

Contents

1 Formation and Development of Vibration Utilization	
Engineering	1
1.1 Introduction	1
1.2 Vibrating Machines and Instruments and Application of Its Related Technology and Development	3
1.3 Applications and Developments of Nonlinear Vibration Utilization Technology	7
1.4 Applications and Developments of Wave Motion and Wave Energy Utilization Technology	10
1.5 Applications of Electrics, Magnetic and Light Oscillators in Engineering Technology	11
1.6 Vibrating Phenomena and Utilization in Natures	16
1.7 Vibrating Phenomena, Patterns and Utilization in Natures	17
1.8 Vibrating Phenomena, Patterns and Utilization in Human Society	17
1.9 Vista	18
2 Some Important Results in Vibration and Wave Utilization	
Engineering Fields	21
2.1 Utilization of Vibrating Conveyance Technology	22
2.2 Applications of Vibrating Screening Technology	24
2.3 Applications of Vibrating Centrifugal Hydro-Extraction and Screening Technology	27
2.4 Applications of Vibrating Crush and Milling Technology	29
2.5 Applications of Vibrating Rolling and Forming Technology	31
2.6 Applications of Vibrating Tamping Technology	33
2.7 Applications of Vibrating Ramming Technology	34
2.8 Applications of Vibration Diagnostics Technology	35
2.9 Applications of Synchronous Vibrating Theory	37

2.10	Applications of Resonance Theory	38
2.10.1	The General Utilization of the Resonance	38
2.10.2	Application of the Nuclear Magnetic Resonance	39
2.11	Applications of Hysteresis System	40
2.12	Applications of Impact Principles	41
2.13	Applications of Slow-Changing Parameter Systems	42
2.14	Applications of Chaos Theory	42
2.15	Applications of Piecewise Inertial Force	44
2.16	Applications of Piecewise Restoring Force	45
2.17	Utilization of Water Wave and Wind Wave	46
2.18	Applications of Tense or Elastic Waves	47
2.19	Utilization of Supersonic Theory and Technology	47
2.19.1	The Application of the Supersonic Motor	48
2.19.2	Significance and Function in Medical Diagnostics of B-Ultrasound	49
2.20	Applications of Optical Fiber and Laser Technology	49
2.20.1	Application of the Optical Fiber Technology	49
2.20.2	Application of Laser Technology	50
2.21	Utilizations of Ray Waves	50
2.22	Utilization of Oscillation Theory and Technology	51
2.23	Utilization of Vibrating Phenomena and Patterns in Meteorology	53
2.24	Utilization of Vibrating Phenomena and Patterns in Social Economy	53
2.25	Utilizations of Vibrating Principles in Biology Engineering and Medical Equipments	54
3	Theory of Vibration Utilization Technology and Equipment Technological Process	57
3.1	Theory and Technological Parameter Computation of Material Movement on Line Vibration Machine	57
3.1.1	Theory of Sliding Movement of Materials	58
3.1.2	Theory of Material Throwing Movement	69
3.1.3	Selections of Material Movement State and Kinematics Parameters	76
3.1.4	Calculation of Real Conveying Speed and Productivity	80
3.1.5	Examples	86
3.2	Theory and Technological Parameter Computation of Circular and Ellipse Vibration Machine	89
3.2.1	Displacement, Velocity and Acceleration of Vibrating Bed	89
3.2.2	Theory of Material Sliding Movements	91
3.2.3	Theory of Material Throwing Movements	96

3.3	Basic Characteristics of Material Movement in Non-harmonic Vibration Machines	102
3.3.1	Initial Conditions for Positive and Negative Sliding Movements	102
3.3.2	Stopping Conditions for Positive and Negative Sliding Movements	104
3.3.3	Calculations of Averaged Material Velocity	104
3.4	Theory on Material Movement in Vibrating Centrifugal Hydroextractor	105
3.4.1	Basic Characteristics of Material Movement on Upright Vibration Hydroextractor	106
3.4.2	Characteristics of Material Movement on Horizontal Vibration Hydroextractor	114
3.4.3	Computation of Kinematics and Technological Parameters of Vibration Centrifugal Hydroextractor	115
3.5	Probability Theory on Material Screening Process	119
3.5.1	Probability of Screening for Material Particle Per Jump	119
3.5.2	Falling Incline Angle and Number of Jumps of Materials on Screen Length	123
3.5.3	Calculation of Probability of Material Going Through Screens for a General Vibration Screen	124
3.5.4	Calculation of Probability of Material Going Through Screens for a Multi-screen Vibrating Screen	126
3.6	Classification of Screening Method and Probability Thick-Layer Screening Methods	130
3.6.1	Screening Methods	130
3.6.2	Screening Methods for Probability Thick Layer Screens	133
3.7	Dynamic Theory of Vibrating Machine Technological Processes	139
4	Linear and Pseudo Linear Vibration	143
4.1	Dynamics of Non-resonant Vibrating Machines of Planer Single-Axis Inertial Type	143
4.2	Dynamics of Non-resonant Vibrating Machines of Spatial Single-Axis Inertial Type	150
4.3	Dynamics of Non-resonant Vibration Machines of Double-Axis Inertial Type	153
4.3.1	Dynamics of Non-resonant Vibrating Machines of Planer Double-Axis Inertial Type	153
4.3.2	Dynamics of Non-resonant Vibration Machines of Spatial Double-Axis Inertial Type	157

4.4	Dynamics of Non-resonant Vibration Machines of Multi-axis Inertial Type	158
4.4.1	General Pattern of Planer Movement	159
4.4.2	Values of Displacement, Velocity and Acceleration Curves and Differential Coefficients When θ_2 is Equal to $\Pi/2$	160
4.5	Dynamics of Inertial Near-Resonant Type of Vibration Machines	163
4.5.1	Dynamics of Single Body Near-Resonant Vibration Machines	163
4.5.2	Dynamics of Double Body Near-Resonant Vibration Machines	165
4.6	Dynamics of Single Body Elastic Connecting Rod Type of Near Resonance Vibration Machines	168
4.7	Dynamics of Double Body Elastic Connecting Rod Type of Near Resonance Vibration Machines	171
4.7.1	Balanced Type of Vibration Machines with Double Body Elastically Connecting Rod	171
4.7.2	Non-balance Double Body Type of Elastically Connecting Rod Vibration Machines	173
4.8	Multi-body Elastic-Connecting Rod Type of Near-Resonant Vibration Machines	177
4.9	Dynamics of Electric-Magnetic Resonant Type of Vibrating Machines with Harmonic Electric-Magnetic Force	180
4.9.1	Basic Categories of Electric-Magnetic Forces of Electric-Magnetic Vibration Machines	180
4.9.2	Dynamics of Electric-Magnetic Type of Vibrating Machines with Harmonic Electric-Magnetic Force	180
4.9.3	Amplitudes and Phase Angle Differentials of One-Half-Period Rectification EMTVM	184
4.9.4	Amplitudes and Phase Angle Differentials of One-Half-Period Plus One-Period Rectification EMTVM	185
4.10	Dynamics of Electric-Magnetic Type of Near-Resonant Vibration Machines with Non-Harmonic Electric-Magnetic Force	186
4.10.1	Relationships Between Electric-Magnetic Force and Amplitudes of Controlled One-Half-Period Rectification EMTVM	187
4.10.2	Relationships Between Electric-Magnetic Force and Amplitudes of the Decreased Frequency EMTVM	190

5 Utilization of Nonlinear Vibration	195
5.1 Introduction	195
5.2 Utilization of Smooth Nonlinear Vibration Systems	201
5.2.1 Measurement of Dry Friction Coefficients Between Axis and Its Bushing Using Double Pendulum	201
5.2.2 Measurement of Dynamic Friction Coefficients of Rolling Bearing Using Flode Pendulum	203
5.2.3 Increase the Stability of Vibrating Machines Using Hard-Smooth Nonlinear Vibrating Systems	207
5.3 Engineering Utilization of Piece-Wise-Linear Nonlinear Vibration Systems	210
5.3.1 Hard-Symmetric Piece-Wise Linear Vibration Systems	210
5.3.2 Soft-Asymmetric Piece-Wise Linear Vibration Systems	213
5.3.3 Nonlinear Vibration Systems with Complex Piece-Wise Linearity	218
5.4 Utilization of Vibration Systems with Hysteresis Nonlinear Force	222
5.4.1 Simplest Hysteresis Systems	223
5.4.2 Hysteresis Systems with Gaps	226
5.5 Utilization of Self-excited Vibration Systems	231
5.6 Utilization of Nonlinear Vibration Systems with Impact	233
5.7 Utilization of Frequency-Entrainment Principles	236
5.7.1 Synchronous Theory of Self-synchronous Vibrating Machine with Eccentric Exciter	238
5.7.2 Double Frequency Synchronization of Nonlinear Self-synchronous Vibration Machines	250
5.8 Utilization of Nonlinear Vibration Systems with Nonlinear Inertial Force	259
5.8.1 Movement Equations for Vibration Centrifugal Hydro-Extractor with Nonlinear Inertial Force	259
5.8.2 Nonlinear Vibration Responses of Vibration Centrifugal Hydro-Extractor	261
5.8.3 Frequency-Magnitude Characteristics of Vibration Centrifugal Hydro-Extractor	263
5.8.4 Experiment Vibration Responses of Vibration Centrifugal Hydro-Extractor	264
5.9 Utilization of Slowly-Changing Parameter Nonlinear Systems	265
5.9.1 Slowly-Changing Systems Formed in Processes of Starting and Stopping	266
5.9.2 Slowly-Changing Rotor Systems Formed in Active Control Processes	267

5.10	Utilization of Chaos	271
5.10.1	Major Methods for Studying Chaos	271
5.10.2	Software of Studying Chaos Problems	273
5.10.3	Application Examples of Chaos	275
6	Utilization of Wave and Wave Energy	285
6.1	Utilization of Tidal Energy	285
6.2	Utilization of Sea Wave Energy	287
6.3	Utilization of Stress Wave in Vibrating Oil Exploration	288
6.3.1	Mechanism and Working Principles of Controllable Super-Low Frequency Vibration Exciters	289
6.3.2	Effect of Stress Wave on Oil Layers	290
6.3.3	Experiment Results and Analysis	299
6.3.4	Elastic Stress Wave Propagation When a Controllable Vibration Source is Working	305
7	Utilization of Vibrating Phenomena and Patterns in Nature and Society	309
7.1	Utilization of Vibration Phenomena and Patterns in Meteorology	309
7.2	Periodical Vibration and Utilization of the Tide	316
7.3	Vibration Patterns and Utilization in Other Natural Phenomena	318
7.3.1	Periodical Phenomenon of Tree Year-Rings	318
7.3.2	Bee's Communications Using Vibrations	319
7.4	Utilization of Vibration Phenomena and Patterns in Some Economy Systems	320
7.4.1	Fluctuation and Nonlinear Characteristics in Social Economy Systems	320
7.4.2	Growth and Decline Period in Social Economy Development Process	324
7.4.3	Active Role of Macro-adjustment in Preventing Big Economy Fluctuations	325
7.5	Utilization of Vibration Phenomena and Patterns in Stock Market	326
7.5.1	Stock Fluctuation is One of Typical Types of Economy Change Form in Social Economy Fields	326
7.5.2	Stock Market Characteristics and General Patterns of Oscillation	328
7.5.3	Some Principles in Stock Operations	332
7.6	Obey the General Rules in the Stock Operations	332
7.7	The Entering Point and Withdrawing Points in the Stock Operations	334

7.8	Utilization of Vibration Phenomena and Pattern in Human Body	335
7.8.1	Vibration is a Basic Existing Form of Many Human Organs	335
7.8.2	Some Diseases Make Abnormal Fluctuations (Vibration) in Human Organs Physical Parameters	336
7.8.3	Medical Devices and Equipment Based on Vibration Principles	341
7.8.4	Artificial Organs and Devices Using Vibration Principles	342
7.9	Prospect	343
References		345